



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-343

Job Sheet 175506



Part No: D412-702-343

Job Qty: 1 ea

Part Name: Shoulder Harness, 3-Point Att., Inertia Reel Continuous Belt, 5 Man Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/6/18

Job Tracking No:

Due Date: 5/1/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9511 REV.A D412-702-2 Rev.B IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		5/1/18	0.00	0.00	Start Up Stores/Pkg-2		6	APR 24 2018
105	Packaging	1 pcs		5/1/18	0.00	0.00	Packaging1-4		9-89	MAY 03 2018
110	QC	1 pcs		5/1/18	0.00	0.00	QC4		6	
115	DC	1 pcs		5/1/18	0.00	0.00	DC		9-89	DAS 58
120	Packaging	1 pcs		5/1/18	0.00	0.00	Packaging3-2		5	MAY 03 2018
130	QC21-FG	1 Ea		5/1/18	0.00	0.00	QC21		9-89	MAY 03 2018

Part Op 115 - Photocopy bluefile & type labels per PPP D412-702-343 CHG001

Descriptions: 120 - Identify and pack for shipping as per PPP D412-702-343 Location: _____ PPP Rev: _____

DART
AEROSPACE

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Container No: S068097

Part: D412-702-343

Job No: 175506

Serial No/Batch: S068097

Revision: A / B

Inspector: _____

Date: 05/03/18

.Michelle

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM157412-0
AN4-44A	Bolt	2 Ea (2 ea)	90-Start up Operation	S006293
CR3212-4-4	Cherry Rivet	12 Ea (12 ea)	90-Start up Operation	FM139170
D3542-1	Bracket	2 Ea (2 ea)	90-Start up Operation	F158876X1
D3571-1	Guide	3 Ea (3 ea)	90-Start up Operation	F145643
D3571-3	Guide	2 Ea (2 ea)	90-Start up Operation	S064435
D3578-041	Doubler	6 Ea (6 ea)	90-Start up Operation	S053412
D3610-041	Bracket	2 Ea (2 ea)	90-Start up Operation	F162904X1
D3618-1	Cap	2 Ea (2 ea)	90-Start up Operation	F107537
D3761-1-041	Hook & Loop Strip	5 Ea (5 ea)	90-Start up Operation	F147565X1 S01801X1
D412-702-059	Grommets	1 Ea (1 ea)	90-Start up Operation	S021117
D412-702-301	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S021118
D412-702-303	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S021119
D412-702-305	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S060189
D412-702-307	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S067441
D412-702-309	Harness Assembly	1 Ea (1 ea)	90-Start up Operation	S067136
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	S045501
MS24693-S274	Screw	2 Ea (2 ea)	90-Start up Operation	F121670
MS24694-S56	Screw	3 Ea (3 ea)	90-Start up Operation	FM137951-50
MS24694-S58	Screw	2 Ea (2 ea)	90-Start up Operation	S049752
MS24694-S60	Screw	1 Ea (1 ea)	90-Start up Operation	FM135046
NAS1149D0416J	Washer	4 Ea (4 ea)	90-Start up Operation	FM13151
NAS1149D0463J	Washer	6 Ea (6 ea)	90-Start up Operation	S045845

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-10A	4	94	0
	AN4-44A	2	37	0
	CR3212-4-4	12	346	0
	D3542-1	2	3	0
	D3571-1	3	4	0
	D3571-3	2	0	0
	D3578-041	6	66	0
	D3610-041	2	3	0
	D3618-1	2	106	0
	D3761-1-041	5	19	0
	D412-702-059	1	3	0
	D412-702-301	1	2	0
	D412-702-303	1	2	0
	D412-702-305	1	1	0
	D412-702-307	1	1	0
	D412-702-309	1	1	0
	MS21042L4	6	3,873	0
	MS24693-S274	2	32	0
	MS24694-S56	3	60	0
	MS24694-S58	2	92	0
	MS24694-S60	1	95	0
	NAS1149D0416J	4	3,174	0
	NAS1149D0463J	6	5,730	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002765	S064674	AN4-10A	Bolt	FM137412-0	ST345	4
002765	S064673	AN4-44A	Bolt	S006293	ST341	2
002765	S064672	CR3212-4-04	Cherry Rivet	FM138170	ST320	12
002765	F158876-1	D3542-1	Bracket		ST038	1
002765	S068095	D3542-1	Bracket	S067927	ST038	1
002765	S064668	D3571-1	Guide	S049757	ST040	3
002765	S067786	D3571-3	Guide	S064435	ST040	2
002765	S064667	D3578-041	Doubler	S053412	ST040	6
002765	F162904	D3610-041	Bracket		ST042	1
002765	S067856	D3610-041	Bracket	S066627	ST042	1
002765	S064666	D3618-1	Cap	F104537	ST042	2
002765	S049763	D3761-1-041	Hook & Loop Strip	F156935	ST051	4
002765	S064665	D3761-1-041	Hook & Loop Strip	S018101	ST051	1
002765	S021117	D412-702-059	Grommets	F128058	FG029	1
002765	S021118	D412-702-301	Harness Assembly	F128058	FG029	1
002765	S021119	D412-702-303	Harness Assembly	F128058	ST468	1
002765	S064664	D412-702-305	Harness Assembly	S060189	ST468	1
002765	S067741	D412-702-307	Harness Assembly	S067723	ST468	1
002765	S067858	D412-702-309	Harness Assembly	S067736	ST468	1
002765	S064663	MS21042L4	Nut	S045901	ST303	6
002765	S064662	MS24693-S274	Screw	F124670	ST286	2
002765	S064661	MS24694-S56	Screw	FM137951-50	ST283	3
002765	S064660	MS24694-S58	Screw	S049752	FG029	2
002765	S064659	MS24694-S60	Screw	FM135046	ST283	1
002765	S064658	NAS1149D0416J	Washer	FM131511	ST264	4
002765	S064657	NAS1149D0463J	Washer	S045845	ST263	6

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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QTY -337	QTY -341	QTY -343	QTY -345	QTY -347	QTY -349	QTY -351	Part Number	Description
X							D214-702-337	Dart 5-Man 3 Point Aft Facing Shoulder Harness Kit, for 214 Aircraft
	X						D412-702-341	Dart 13-Man 3-Point Shoulder Harness Kit
		X					D412-702-343	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
			X				D412-702-345	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
				X			D412-702-347	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
					X		D412-702-349	Dart 1-Man 3-Point Forward Facing Shoulder Harness Kit
						X	D412-702-351	Dart 1-Man 3-Point Shoulder Harness Kit
	1	1		1	1		D412-702-059	GROMMET KIT
	2	1		1			D412-702-301	HARNESS ASSEMBLY
	2	1		1			D412-702-303	HARNESS ASSEMBLY
	1	1			1		D412-702-305	HARNESS ASSEMBLY
	1	1				1	D412-702-307	HARNESS ASSEMBLY
	1	1					D412-702-309	HARNESS ASSEMBLY
1	1		1				D412-702-311	HARNESS ASSEMBLY
1	1		1				D412-702-313	HARNESS ASSEMBLY
	1			1			D412-702-315	HARNESS ASSEMBLY
	1			1			D412-702-317	HARNESS ASSEMBLY
1							D412-702-319	HARNESS ASSEMBLY
1	1		1				D412-702-321	HARNESS ASSEMBLY
1	1		1				D412-702-323	HARNESS ASSEMBLY
	2	2				1	D3542-1	BRACKET
	7	3		4	1		D3571-1	GUIDE
	2	2				1	D3571-3	GUIDE
	2		2				D3572-041	GUIDE ASSEMBLY
	12	6		6	2		D3578-041	DOUBLER
	2	2				1	D3610-041	BRACKET
	2	2				1	D3618-1	CAP
				2			D3677-1	SPACER
	9	5		4	1	1	D3761-1-041	HOOK AND LOOP STRIP
1							D3920-041	SEATBELT GUIDE ASSEMBLY
2							D3920-5	SEATBELT GUIDE
	4	4				2	AN4-10A	BOLT
1	2		2				AN4-16A	BOLT
1							AN4-21A	BOLT
7	4		4				AN4-25A	BOLT
	4		4				AN4-27A	BOLT
	2	2				1	AN4-44A	BOLT
18	26	6	20			3	AN960JD416	WASHER (OR NAS1149D0463J)
	4	4				2	AN960JD416L	WASHER (OR NAS1149D0416J)
	24	12		12	4		CR3212-4-4	RIVET
9	12	6	6			3	MS21042L4	NUT (OR MS21042-4)
				6			MS21069L3	ANCHOR NUT
	2	2				1	MS24693S274	SCREW
				2			MS24694S282	SCREW
	3	3			1		MS24694S56	SCREW
	10	2		8			MS24694S58	SCREW
	1	1			1		MS24694S60	SCREW

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Revision: B

Date: 17.06.22

Change Record

Part Number D412-702-343
Description 5 MAN SHOULDER HARNESS, 3 POINT, FWD FACING

Page 1 of 1[illegible]